



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

601.3083

Job Sheet 206656



Part No: 601.3083

Job Qty: 10 pcs

Part Name: Adhesive Rubber Seal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/20

Job Tracking No:

Due Date: 3/2/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C SHEET 1 IPP REV:A 12.10.27 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Purchasing	10 pcs	3/2/20		0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	10 pcs	3/2/20		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S255348



Part: 601.3083

Job No: 206656

Serial No/Batch: S255348

Revision:

Inspector:

Exp Date:

Instructions:

Date: 02/13/20

2/5/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130	QC 5-6	10 pcs	3/2/20	0.00 0.00	Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
140	Packaging 3-1 - Stock - B4B	10 pcs	3/2/20	0.00 0.00	QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	

DAS
FEB 19 2020 40
9-89

DAS
28
9-89

Plex 2/5/20 10:43 AM Dart.lajeunesse.marie

2/5/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	10 pcs	3/2/20	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	3-50 FEB 20 2020
				QC 21 - SA - 53	
Part Op 110 - (Purchasing) Issue P/O: _____ Possible supplier: McMaster Carr Supplier P#: 86715K27 note: 60A Descriptions: durometer required 120 - (Receive & Inspect for Damage & Mat'l Certs) 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
86715K27	Adhesive Rubber Seal 60A durometer 601.3083	10 pcs (1 ea) 4-RS	120-Packaging 2-1 - Receive - B4B	S255333	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-Packaging 2-1 - Receive - B4B	86715K27	10	0	0	
Part Specifications					
Specifications could not be found.					

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐		
Date :	Sequence #:	QTY Affected :		MRB (QSI042)
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
		Other/Details:		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045815



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045815

PO Date: 2/10/20

Due Date: 2/14/20

Purchase Order

Revision:

Revision Date:

FEB 10 2020

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		88-FSCS-1032-5/8		92210A303	Flat socket cap Screw	Firmed	-	2/14/20	200 Ea	0 Ea	200 Ea	\$0.0761/Ea	\$15.22
2		4053K751		4053K15	Pressure Gauge, 0-300 Psi	Firmed	-	2/14/20	8 Ea	0 Ea	8 Ea	\$30.67/Ea	\$245.36
3	206656	86715K27		86715K271	Adhesive Rubber Seal 60A durometer 601.3083	Firmed	-	2/14/20	10 pcs	0 pcs	10 pcs	\$16.85/pcs	\$168.50
4		87975K55		75 ft roll	Nylon Fabric Strip, Black, 1" Wide x 75 Feet Long, 0.02" Thick	Firmed	-	2/14/20	75 ft	0 ft	75 ft	\$0.2781333/ft	\$20.86
5		88625K65		3 ft long	Dowel Pin Ø6mm x 40mm	Firmed	-	2/14/20	6 ft	0 ft	6 ft	\$1.49/ft	\$8.94
6		90296A108	D4410	5/pk	Heli-Coil Insert receive ea	Firmed	-	2/14/20	10 Ea	0 Ea	10 Ea	\$0.836/Ea	\$8.36
7		91585A208		91585A829	Dowel Pin M8 x 40mm receive ea	Firmed	-	2/14/20	15 Ea	0 Ea	15 Ea	\$2.154/Ea	\$32.31
8		92949A595		10/pk	SS Button Head Drive Screw	Firmed	-	2/14/20	20 Ea	0 Ea	20 Ea	\$0.493/Ea	\$9.86

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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045815



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
9		93635A212		25/pk	Bolt receive ea	Firmed X25		2/14/20	25 Ea	0 Ea	25 Ea	\$0.2928/Ea	\$7.32
10	206697	98470A133	D4811		Pin, Quick Release D4811-1 : AS PER DWG d4811 REV. A	Firmed X6		2/14/20	6 pcs	0 pcs	6 pcs	\$3.01/pcs	\$18.06
11		MT-01- R1.500		8893K105 6 ft long	Tool Steel Round Bar 1.500 dia. : Material: AISI 01 TOOL STEEL ROUND BAR DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681	Firmed		2/14/20	6 ft	0 ft	6 ft	\$24.685/ft	\$148.11
12		SWA3-700		9529K15 100/per pk	Bearing Balls - 1/4"	Firmed		2/14/20	200 Ea	0 Ea	200 Ea	\$0.1332/Ea	\$26.64
13		601.3735		92196A195 50/PK	Screw	Firmed X50		2/14/20	50 Ea	0 Ea	50 Ea	\$0.2696/Ea	\$13.48
14		601.3729		91545A260 5/pk	Nylon Washer	Firmed X15		2/14/20	15 Ea	0 Ea	15 Ea	\$0.488/Ea	\$7.32
15		601.3734		90295A380 5/PK 100/PK	Nylon Washer	Firmed X100		2/14/20	15 Ea 100 Ea	0 Ea	15 Ea	\$0.488/Ea	\$7.32
16		601.3736		91831A009 100/PK	Nylon Lock Nut 8-32	Firmed X100		2/14/20	100 Ea	0 Ea	100 Ea	\$0.0516/Ea	\$5.16
17		601.3919	601.3919 NC	6389K401 1/PK	Bushing, 5/16"	Firmed X12		2/14/20	12 Ea	0 Ea	12 Ea	\$4.52/Ea	\$54.24
Grand Total:													\$797.06



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PURCHASE ORDER

POHB045815



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/10/20 10:56 AM Dart.Lavoie.Chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB045815

Order Placed By
Chantal Lavoie

McMaster-Carr Number
8903386-03

Page 1 of 2

02/10/2020

RECEIVED
FEB 12 2020
DART AEROSPACE LTD.

Line	Product	Ordered	Shipped
1	92210A303 18-8 Stainless Steel Hex Drive Flat Head Screw, 10-32 Thread Size, 5/8" Long, Packs of 100	2 Packs	2 ✓
2	4053K751 Vibration-Resistant Pressure Gauge with 304 Stainless Steel Case, 1/4 NPT Male Bottom Connection, 2-1/2" Dial, 0 to 300 PSI	8 Each	8 ✓
3	86715K271 High-Strength Oil-Resistant Buna-N Rubber Sheet with Adhesive-Back, 12" x 12", 1/16" Thick	10 Each	4 ✓ DAS 40 9-8
4	87975K55 Nylon Fabric Strip, Black, 1" Wide x 75 Feet Long, 0.02" Thick	1 Each	1 ✓
6	90296A108 18-8 Stainless Steel Screw-Locking Helical Insert, 6-32 Thread Size, 0.276" Installed Length, Packs of 5	2 Packs	2 ✓
7	91585A829 18-8 Stainless Steel Dowel Pin, 8 mm Diameter, 40 mm Long, Packs of 5	3 Packs	3 ✓
8	92949A595 18-8 Stainless Steel Button Head Hex Drive Screw, 5/16"-24 Thread Size, 3/8" Long, Packs of 10	2 Packs	2 ✓
9	93635A212 316 Stainless Steel Hex Head Screw, Super-Corrosion-Resistant, M6 x 1 mm Thread, 20 mm Long, Packs of 25	1 Pack	1 ✓
10	98470A133 Shoulder-Style Ring-Grip Quick-Release Pin, 18-8 Stainless Steel, 1/4" Diameter, 1-5/16" Usable Length	6 Each	6 ✓
13	92196A195 18-8 Stainless Steel Socket Head Screw, 8-32 Thread Size, 9/16" Long, Packs of 50	1 Pack	1 ✓
14	91545A260 Lubricant-Filled Nylon Plastic Washer for 1/4" Screw Size, 0.322" ID, 0.562" OD, Packs of 5	3 Packs	3 ✓
15	90295A380 Nylon Plastic Washer for Number 6 Screw Size, 0.156" ID, 0.312" OD, Off-White, Packs of 100	1 Pack	1 ✓ ok
16	91831A009 18-8 Stainless Steel Nylon-Insert Locknut, 8-32 Thread Size, Packs of 100	1 Pack	1 ✓
17	6389K401 Light Duty Dry-Running Nylon Sleeve Bearing with 3/8" OD Flange, for 3/16" Shaft Diameter, 1/4" Long	12 Each	12 ✓

Shipped separately from our New Jersey warehouse on 02/10

3	86715K271 High-Strength Oil-Resistant Buna-N Rubber Sheet with Adhesive-Back, 12" x 12", 1/16" Thick	10 Each	6
11	8893K105 Tight-Tolerance Oil-Hardening O1 Tool Steel Rod, 1.5000" Diameter, 6 Feet Long	1 Each	1

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB045815
Order Placed By
Chantal Lavoie

McMaster-Carr Number
8903386-03

Page 2 of 2

02/10/2020

Expected to ship

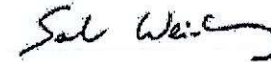
12 **9529K15** Hardened Bearing-Quality 440C Stainless Steel Ball, 1/4" Diameter

2
Packs

2 Feb 19-26

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.



Sarah Weinberg
Compliance Manager